

23-Spindle "Dedicated" Construction Drill

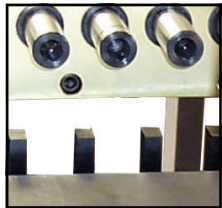
• **Dedicated Horizontal Head - Ideal For Nested Based Manufacturers.**

or

• **Dedicated Horizontal & Vertical Heads - For Complete Construction Capabilities.**



Two Position
Horizontal Back Fence
(Lever To Raise & Lower)



Shown In Up Position
For Horizontal Drilling
(Flip Down For Change
Over To Optional Vertical
Back Fence)

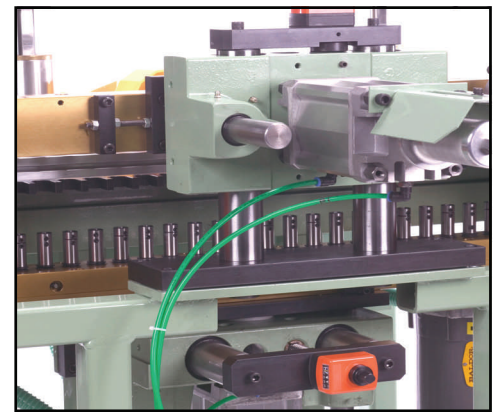
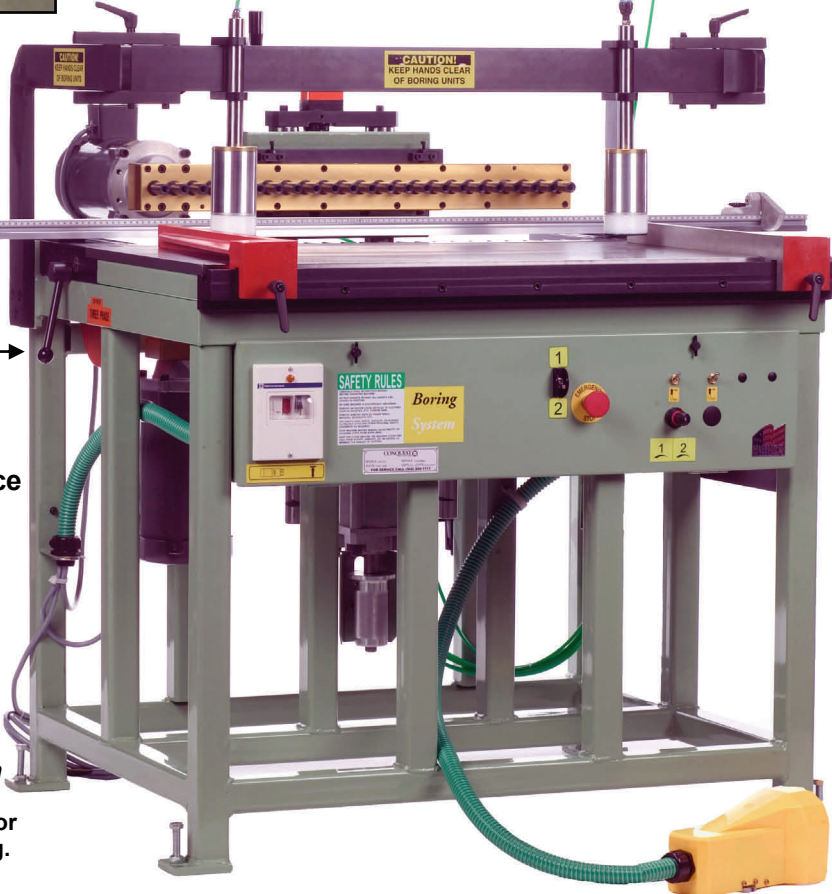
Optional Automatic Linear
Digital Readouts For
Horizontal Side Fences



- Metric or Inch
- 3 Year Battery Life
- 0.11mm Accuracy

- Comes Standard With Dedicated Horizontal Head.
- 2" Thick Steel Work Table.
- Telemechanique Control System.
- Powered by TEFC Baldor Motor(s).
- "Quick Adjust" Horizontal Side Fences For Out of Square Panels.
- Optional Digital Read Outs For Horizontal Side Fences.
- Optional Dedicated Vertical Drilling Axis. (eliminates need for a single "flip up/flip down" head and possible loss of tolerances)
- Optional 64" Fence with Vertical Option (2 minute change over).
- Optional "Quick Release" Chucks.
- Optional Additional Hold Downs.

64" Back Fence
Supplied With
Optional
"Bottom Up"
Vertical
Drilling Head.
(3.5" throat
opening - max.
distance allowed
from edge of
panel when
vertical drilling in
"face" of board.)
Fence removed for
horizontal drilling.



Rear View Of Independent Horizontal
& Optional Independent Vertical Head

STANDARD FEATURES & SPECIFICATIONS

- Working table height of 37.5"
- 2 pneumatic hold downs.
- Index pin (for vertical drilling)
- Pneumatic foot pedal operation.
- Operating pressure of 80-100 psi.
- Motor turns off when pedal released.
- 23-spindle head(s) heat treated steel helical gears.
- 32 mm centers, dist. between first & last drill = 27.7"
- Baldor motor(s), 3,450 rpm, 2hp – 220 volt (6.2-5.8/2.9 amps) 60 Hz Three Phase. (440 volt optional)
- Accepts 10 millimeter flat shank bits, 12 Lefts & 11 Rights (per head) - (Maximum Drilling Distance From Edge Of Board with Optional Vertical Head is 3.5")
- Machine weight (approx.) 1110 lbs, crated 1175 lbs, Footprint: 32" wide x 40" deep.
- One Year Warranty On Workmanship & Manufacturing



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