

25 X 2 ES DUAL DRUM SANDER



WITH EDGE SANDING FEATURE

The SuperMax 25×2 ES Dual Drum Sander has all the exceptional features of our other drum sanders but adds an exclusive Edge Sanding Feature to easily sand edges of panels and doors!

EXCEPTIONAL SUPERMAX FEATURES

- ▶ Edge Sanding Technology: Easily sand edges of panels or doors!
- ▶ INTELLISAND Technology: Automatically adjusts conveyor speed based on load
 - Prevents gouging, damaging or burning stock
 - Provides consistent finish even with varying grain pattern and density
 - Greatly increases abrasive planing and dimensioning speed
- ▶ Patented Abrasive Attachment System effectively tensions the abrasive wraps, preventing loose abrasive and overlap
- ▶ Self-cooling drum prevents overheating and extends abrasive life
- ▶ Two Digital Read-Outs
 - Top DRO displays sanding height (thickness of stock)
 - Bottom DRO displays differential between front and rear drum
 - "0" stop device for rear drum to quickly reset correct height
- ▶ Sanding heads move up and down rather than the conveyor table so infeed/outfeed tables can remain at a fixed height.



ADDITIONAL FEATURES

- ▶ Magnetic starter
- ▶ Runs quieter with almost 100% power transfer from motor to drums
- ▶ Closed stand with built-in storage

Item#	Description	Price
913003	25 × 2 ES Dual Drum Sander	\$2,999.00
Optional Accessories		
59120	Abrasive Cleaning Stick	\$8.00
98-0120	Mobile Base	\$170.00
98-2551	Infeed/Outfeed Tables, 10" x 25"	\$270.00
Specify	Pre-Cut Abrasive Rolls, 36-220 grit (specify), three (3) wraps per box	\$29.95

IMPORTANT: The assembly of this sander requires properly rated lifting equipment (hoist, straps, or forklift). Please contact SuperMax Tools or see the User Manual for more details.

Sanding Capacity:	
Maximum Width (in):	25
Minimum Length (in):	2-1/4, varies per application
Maximum Thickness (in):	6
Minimum Thickness (in):	1/32
Dimensions HxWxD (in):	52 x 42 x 27
Drum (in):	5 x 25 extruded aluminum
Drum Speed:	1740 RPM
Dust Hood:	Steel hood w/ two 4" vacuum ports, hinged at back, 1000 CFM recommended
Ball bearings (1"):	4, sealed and permanently lubricated
Conveyor Motor:	1/4 HP, direct drive D.C. motor, infinitely variable 0-20 FPM
Drive Motor (TEFC):	3 HP
Power Requirements:	220 V, 1 Ph
Shipping Weight (lbs):	680 (2 boxes)