Finally!!

QUALITY at an affordable price.  
Made in the Americas.
### Features

- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- CNC Precision Ground Cast Iron Table
- Spindle Reversing Switch
- Foot Operated Safety Brake
- Mitre Gauge

- Micro Adjustable Fence
- Four Spindle Speeds
- Dust Hood
- Two Dust Outlets
- Includes ¾" and 1-1/4" Spindles
- Operations Manual, Parts List & Tool Kit

### Specifications

**TI-14 v.02 Single Spindle Shaper**

- **Motor**: 7-1/2 HP, 230/460V, 3 Ph
- **Fixed Table Size**: 35-1/4" x 43-3/16"
- **Spindle Diameter**: ⅜" & 1-1/4"
- **Spindle Stroke**: 5-1/2"
- **Capacity Under the Nut**: 5-5/16" (w/ 1-1/4" Spindle)
- **Spindle Speeds**: 3,000, 6,000, 8,000, & 10,000
- **Maximum Table Insert Diameter**: 13-3/4"
- **Dust Outlet Sizes**: 4-3/4" & 4-3/4"
- **Net Weight**: 1,257 lbs.
- **Shipping Weight**: 1,425 lbs.

---

**TI-14 v.03 Tilting Spindle Shaper**

- **Motor**: 7-1/2 HP, 230/460V, 3 Ph
- **Fixed Table Size**: 35-1/4" x 43-3/16"
- **Spindle Diameter**: ⅜" & 1-1/4"
- **Spindle Stroke**: 5-1/2"
- **Capacity Under the Nut**: 5-5/16" (w/ 1-1/4" Spindle)
- **Spindle Speeds**: 3,000, 6,000, 8,000, & 10,000
- **Maximum Table Insert Diameter**: 13-3/4"
- **Dust Outlet Sizes**: 4-3/4" & 4-3/4"
- **Net Weight**: 1,257 lbs.
- **Shipping Weight**: 1,425 lbs.
**INVICTA TI-14 v.04 SLIDING TABLE SHAPER**
7-1/2 HP, 230/460V, 3 Ph Motor

**FEATURES**
- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- CNC Precision Ground Cast Iron Table
- Coping Table with Manual Eccentric Hold Down Clamp & 58” Long Fence with Flip Over Stop
- Spindle Reversing Switch
- Foot Operated Safety Brake

**SPECIFICATIONS**
- Fixed Table Size: 25-1/4" x 43-3/8"
- Sliding Table Size: 10-7/8" x 43-1/4"
- Spindle Diameter: ¼" & 1-1/4"
- Spindle Stroke: 5-1/2"
- Capacity Under the Nut: 5-5/16" (w/ 1-1/4" Spindle)
- Spindle Speeds: 3,000, 6,000, 8,000, & 10,000
- Maximum Table Insert Diameter: 13-3/4"
- Dust Outlet Sizes: 4-3/4" & 4-3/4"
- Net Weight: 1,389 lbs.
- Shipping Weight: 1,566 lbs.

**INVICTA TI-14 v.05 TILTING SPINDLE SLIDING TABLE SHAPER**
7-1/2 HP, 230/460V, 3 Ph Motor

**FEATURES**
- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- CNC Precision Ground Cast Iron Table
- Coping Table with Manual Eccentric Hold Down Clamp & 58” Long Fence with Flip Over Stop
- Spindle Reversing Switch
- Foot Operated Safety Brake

**SPECIFICATIONS**
- Fixed Table Size: 25-1/4" x 43-3/8"
- Sliding Table Size: 10-7/8" x 43-1/4"
- Spindle Diameter: ¼" & 1-1/4"
- Spindle Stroke: 5-1/2"
- Capacity Under the Nut: 5-5/16" (w/ 1-1/4" Spindle)
- Spindle Speeds: 3,000, 6,000, 8,000, & 10,000
- Degree of Spindle Tilt: -5 degrees to +45 degrees
- Maximum Table Insert Diameter: 13-3/4"
- Dust Outlet Sizes: 4-3/4" & 4-3/4"
- Net Weight: 1,433 lbs.
- Shipping Weight: 1,621 lbs.
## INVICTA TIC-15 SHAPER

**TIC-15-1:** 3 HP, 230V, 1 Ph Motor  
**TIC-15-3:** 5 HP, 230V/460V, 3 Ph Motor

### FEATURES
- Swing Away Guard  
- Rabbeting Capability  
- Set of (3) HSS Knives  
- Operations Manual, Parts List & Tool Kit

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Data</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fixed Table Size</td>
<td></td>
</tr>
<tr>
<td>Sliding Table Size</td>
<td></td>
</tr>
<tr>
<td>Spindle Diameter</td>
<td>¾” &amp; 1”</td>
</tr>
<tr>
<td>Spindle Stroke</td>
<td></td>
</tr>
<tr>
<td>Capacity Under the Nut</td>
<td></td>
</tr>
<tr>
<td>Spindle Speeds</td>
<td>7,000 &amp; 10,000</td>
</tr>
<tr>
<td>Maximum Table Insert Diameter</td>
<td></td>
</tr>
<tr>
<td>Dust Outlet Sizes</td>
<td></td>
</tr>
<tr>
<td>Net Weight</td>
<td></td>
</tr>
<tr>
<td>Shipping Weight</td>
<td></td>
</tr>
</tbody>
</table>

## INVICTA DI-20 8” JOINTER

**DI-20 8” JOINTER**  
**1-1/2 HP, 230V, 1 Ph Motor**

### FEATURES
- Manual Starter with Overhead Protection  
- Cast Iron Table with CNC Precision Ground Top  
- Three Knife Cutterhead  
- Rear Cutterhead Guard  
- Knife Gauge  
- Swing Away Guard  
- Rabbeting Capability  
- Set of (3) HSS Knives  
- Operations Manual, Parts List & Tool Kit

### SPECIFICATIONS

<table>
<thead>
<tr>
<th>Specification</th>
<th>Data</th>
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<tbody>
<tr>
<td>Width Capacity</td>
<td>8”</td>
</tr>
<tr>
<td>Table Overall Length</td>
<td>76”</td>
</tr>
<tr>
<td>Table Infeed Length</td>
<td>42”</td>
</tr>
<tr>
<td>Table Outfeed Length</td>
<td>32”</td>
</tr>
<tr>
<td>Table Working Height</td>
<td>31-1/2”</td>
</tr>
<tr>
<td>Maximum Cutting Depth</td>
<td>1/2”</td>
</tr>
<tr>
<td>Cutterhead Diameter</td>
<td>3-5/8”</td>
</tr>
<tr>
<td>Cutterhead RPM</td>
<td>5,000 RPM</td>
</tr>
<tr>
<td>Fence Size</td>
<td>4-7/8” H x 36” L</td>
</tr>
<tr>
<td>Fence Tilting</td>
<td>0-45 degrees</td>
</tr>
<tr>
<td>Dust Outlet Size</td>
<td>4 3/4” diameter</td>
</tr>
<tr>
<td>Net Weight</td>
<td>275 lbs.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>375 lbs.</td>
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</tbody>
</table>
INVICTA DI-32 12” JOINTER

DI-32-1: 3 HP, 230V, 1 Ph Motor
DI-32-3: 5HP, 230V/430V, 3Ph Motor

FEATURES

- Magnetic Starter with Overload Protection
- Cast Iron Frame
- Cast Iron Table with CNC Precision Ground Top
- Three Knife Cutterhead
- Rear Cutterhead Guard
- Knife Setting Gauge
- Swing Away Guard
- Slotted Lip Plates
- Set of (3) HSS Knives
- Rabbeting Capability
- Operations Manual, Parts List & Tool Kit

SPECIFICATIONS

- Width Capacity: 12-5/8"
- Table Overall Length: 86"
- Table Infeed Length: 42"
- Table Outfeed Length: 42"
- Table Working Height: 31-3/4"
- Maximum Cutting Depth: 3/4"
- Cutterhead Diameter: 3-7/8"
- Fence Size: 36" x 4-7/8"
- Dust Outlet Size: 4-3/4"
- Net Weight: 850 lbs.
- Shipping Weight: 1050 lbs.

INVICTA DI-42 16” JOINTER

7-1/2 HP, 230/460V, 3 Ph Motor

FEATURES

- Magnetic Starter with Overload Protection
- Cast Iron Frame
- Cast Iron Table with CNC Precision Ground Top
- Four Knife Cutterhead
- Rear Cutterhead Guard
- Knife Gauge
- Swing Away Guard
- Slotted Lip Plates
- Set of (4) HSS Knives
- Rabbeting Capability
- Operations Manual, Parts List & Tool Kit

SPECIFICATIONS

- Width Capacity: 16"
- Table Overall Length: 102-11/16"
- Table Infeed Length: 57-1/8"
- Table Outfeed Length: 43-1/4"
- Table Working Height: 32"
- Maximum Cutting Depth: 1"
- Cutterhead Diameter: 4-5/8"
- Fence Size: 43-1/4" x 6-7/8" L
- Fence Tilting: 45 to 90 degrees
- Dust Outlet Size: 6"
- Net Weight: 1,345 lbs.
- Shipping Weight: 1,698 lbs.
**SFI-60 BANDSAW**  
3 HP, 230/460V, 3 Ph Motor

**FEATURES**
- Magnetic Starter with Overload Protection
- Adjustable Rip Fence
- Cast Iron Frame
- Cast Iron Table with Precision Ground Top
- Cast Iron Wheels
- Blade Guards
- General Duty Blade
- Manual Tilting Table
- Foot Brake
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- **Table Size**: 32" x 25-1/2"
- **Table Tilt (degrees)**: 45
- **Wheel Diameter**: 24"
- **Max. Blade Width**: 1-1/4"
- **Max. Blade Length**: 178-1/2" to 183-1/2"
- **Max. Cutting Height**: 12-1/4"
- **Dust Outlet Size**: 4"
- **Net Weight**: 1,125 lbs.
- **Shipping Weight**: 1.367 lbs.

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**SFI-80 BANDSAW**  
7.5 HP, 230/460V, 3 Ph Motor

**FEATURES**
- Magnetic Starter with Overload Protection
- Adjustable Rip Fence
- Cast Iron Frame
- Cast Iron Table with Precision Ground Top
- Cast Iron Wheels
- Blade Guards
- General Duty Blade
- Manual Tilting Table
- Foot Brake
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- **Table Size**: 30-3/8" x 39"
- **Table Tilt (degrees)**: 45 degrees
- **Wheel Diameter**: 32"
- **Max. Blade Width**: 2"
- **Max. Blade Length**: 218-1/2" to 227"
- **Max. Cutting Height**: 17-3/4"
- **Dust Outlet Size**: 4"
- **Net Weight**: 1,544 lbs.
- **Shipping Weight**: 2,029 lbs.
**INVICTA DGI-40 SINGLE SURFACE PLANER**
7-1/2 HP, 230/460V, 3 Ph Motor

- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- Power Raise and Lower of Table
- Sectional Infeed Roller and Chipbreaker
- Belt Driven Motor to Cutterhead
- Three Knife Cutterhead

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width Capacity</td>
<td>15-3/4&quot;</td>
</tr>
<tr>
<td>Maximum Thickness Capacity</td>
<td>8-1/2&quot;</td>
</tr>
<tr>
<td>Minimum Length Capacity</td>
<td>11&quot; (With Unbutted Stock)</td>
</tr>
<tr>
<td>Feed Speeds</td>
<td>25 and 46 FPM</td>
</tr>
<tr>
<td>Cutterhead Diameter</td>
<td>4-5/8&quot;</td>
</tr>
<tr>
<td>Cutterhead RPM</td>
<td>5,000 RPM</td>
</tr>
<tr>
<td>Dust Outlet Size</td>
<td>5-7/8&quot;</td>
</tr>
<tr>
<td>Net Weight</td>
<td>966 lbs.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>1,056 lbs.</td>
</tr>
</tbody>
</table>

**INVICTA DGI-63/D SINGLE SURFACE PLANER**
12-1/2 HP, 230/460V, 3 Ph Motor

- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- Power Raise and Lower of Table
- Sectional Infeed Roller and Chipbreaker
- Belt Driven Motor to Cutterhead
- Four Knife Cutterhead
- Two Speed Feed
- Two Adjustable Bed Rollers
- Set of (3) Knives
- Knife Setting Gauge
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>Feature</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Width Capacity</td>
<td>24&quot;</td>
</tr>
<tr>
<td>Maximum Thickness Capacity</td>
<td>9&quot;</td>
</tr>
<tr>
<td>Minimum Length Capacity</td>
<td>11&quot; (With Unbutted Stock)</td>
</tr>
<tr>
<td>Feed Speeds</td>
<td>25 and 46 FPM</td>
</tr>
<tr>
<td>Cutterhead Diameter</td>
<td>4-5/8&quot;</td>
</tr>
<tr>
<td>Cutterhead RPM</td>
<td>5,000 RPM</td>
</tr>
<tr>
<td>Dust Outlet Size</td>
<td>5-7/8&quot;</td>
</tr>
<tr>
<td>Net Weight</td>
<td>966 lbs.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>1,056 lbs.</td>
</tr>
</tbody>
</table>
## INVICTA SRI-35-16 RADIAL ARM SAW

### FEATURES
- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- Wooden Table
- Heavy Gauge Steel Base & Legs
- Aluminum Fence w/One Flip Over Stop
- Automatic Return Device
- Complete Upper and Lower Blade Guard
- Anti-Kickback Attachment
- Positive Locking Device on Motor for Tilting
- Operations Manual, Parts List & Tool Kit

### SPECIFICATIONS
<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Table Size</td>
<td>30&quot; x 43&quot;</td>
</tr>
<tr>
<td>Blade Diameter Capacity</td>
<td>14&quot;</td>
</tr>
<tr>
<td>Saw Arbor Diameter</td>
<td>30 mm.</td>
</tr>
<tr>
<td>Max. Crosscut on 1&quot; Thick Stock</td>
<td>16&quot;</td>
</tr>
<tr>
<td>Max. Depth of Cut</td>
<td>4&quot;</td>
</tr>
<tr>
<td>Max. Rip Capacity</td>
<td>28&quot;</td>
</tr>
<tr>
<td>Fence Size</td>
<td>3-3/8&quot; H x 63&quot; L</td>
</tr>
<tr>
<td>Degrees of Motor Tilt</td>
<td>0-45-90 Degrees</td>
</tr>
<tr>
<td>Rotation of Head</td>
<td>360 Degrees</td>
</tr>
<tr>
<td>Pos. Lock on Rotating Head</td>
<td>Every 90 deg.</td>
</tr>
<tr>
<td>Saw Arbor Speed</td>
<td>3,500 RPM</td>
</tr>
<tr>
<td>Net Weight</td>
<td>586 lbs.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>772 lbs.</td>
</tr>
</tbody>
</table>

## INVICTA SRI-35-24 RADIAL ARM SAW

### FEATURES
- Magnetic Starter w/Overload Protection
- Cast Iron Frame
- Wooden Table
- Heavy Gauge Steel Base & Legs
- Aluminum Fence w/One Flip Over Stop
- Automatic Return Device
- Complete Upper and Lower Blade Guard
- Anti-Kickback Attachment
- Positive Locking Device on Motor for Tilting
- Operations Manual, Parts List & Tool Kit

### SPECIFICATIONS
<table>
<thead>
<tr>
<th>Specification</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Table Size</td>
<td>30&quot; x 43&quot;</td>
</tr>
<tr>
<td>Blade Diameter Capacity</td>
<td>14&quot;</td>
</tr>
<tr>
<td>Saw Arbor Diameter</td>
<td>30 mm.</td>
</tr>
<tr>
<td>Max. Crosscut on 1&quot; Thick Stock</td>
<td>16&quot;</td>
</tr>
<tr>
<td>Max. Depth of Cut</td>
<td>4&quot;</td>
</tr>
<tr>
<td>Max. Rip Capacity</td>
<td>36&quot;</td>
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<tr>
<td>Fence Size</td>
<td>3-3/8&quot; H x 63&quot; L</td>
</tr>
<tr>
<td>Degrees of Motor Tilt</td>
<td>0-45-90 Degrees</td>
</tr>
<tr>
<td>Rotation of Head</td>
<td>360 Degrees</td>
</tr>
<tr>
<td>Pos. Lock on Rotating Head</td>
<td>Every 90 deg.</td>
</tr>
<tr>
<td>Saw Arbor Speed</td>
<td>3,500 RPM</td>
</tr>
<tr>
<td>Dust Outlet Size</td>
<td>2-1/2&quot;</td>
</tr>
<tr>
<td>Net Weight</td>
<td>626 lbs.</td>
</tr>
<tr>
<td>Shipping Weight</td>
<td>797 lbs.</td>
</tr>
</tbody>
</table>
**FEATURES**

- Magnetic Starter w/ Overload Protection
- Cast Iron Frame
- CNC Precision Ground Cast Iron Table
- Table Has Extension Wings
- Removable Table Insert
- Miter Gauge
- T-Slot Miter Gauge Groove on either side of Blade

---

**SPECIFICATIONS**

- Table Size: 39-3/8" x 43-1/4"
- Size w/ Table Wings: 59 3/8" x 43- 1/4"
- Maximum Blade Capacity: 15 3/4"
- Saw Arbor Diameter: 1"
- Maximum Rip Capacity: 51"
- Max. Depth of Cut w/ 15-3/4" Blade: 5-3/8"
- Degrees Saw Arbor Tilts: 0 to 45 Degrees
- Saw Arbor Speed: 3,000/4,500 RPM
- Dust Outlet Size: 4"
- Net Weight: 705 lbs.
- Shipping Weight: 805 lbs.
**INVICTA DF-260-C STROKE SANDER**

**FEATURES**
- Magnetic Starter with Overload Protection
- Cast Iron Frame
- Motorized Table Lifting
- Lever Pad Assembly
- "C" Style Frame on End to Allow for Long Parts to be Sanded
- Built-in Dust Collection
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- Table Size: 102-3/8" x 31-1/2"
- Vertical Stroke of Table: 19-3/4"
- Horizontal Stroke of Table: 31-1/2"
- Belt Pulley Diameter: 9-7/8"
- Belt Pulley Speed: 1,730 RPM
- Minimum Sanding Belt Length: 276"
- Maximum Sanding Belt Length: 287"
- Maximum Sanding Belt Width: 6"
- Net Weight: 1,453 lbs.
- Shipping Weight: 2,442 lbs.

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**INVICTA F-15 SINGLE HEAD SLOT MORTISER**

**FEATURES**
- Manual Starter with Overload Protection
- Cast Iron Frame
- Shaft Assembly Fitted w/ Drill Holder Mandrel & Stop
- Manual Adjustable Eccentric Hold Down Clamp
- Steel Electronically Balanced Tool Holder Shaft
- CNC Precision Ground Table
- Table adjusts Vertically via Hand Wheel
- Table Adjusts Horizontally Manually
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- Table Size: 17-3/4" x 9"
- Drill Capacity: 5/8"
- Maximum Drill Shaft Diameter: 11/16"
- Maximum Drill Travel (Depth): 6"
- Maximum Horizontal Table Travel: 9-1/2"
- Maximum Vertical Table Travel: 6"
- Shaft Speed: 3,000/4,500 RPM
- Net Weight: 640 lbs.
- Shipping Weight: 757 lbs.

---

**INVICTA DF-260-C STROKE SANDER**

**FEATURES**
- Magnetic Starter with Overload Protection
- Cast Iron Frame
- Motorized Table Lifting
- Lever Pad Assembly
- "C" Style Frame on End to Allow for Long Parts to be Sanded
- Built-in Dust Collection
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- Table Size: 102-3/8" x 31-1/2"
- Vertical Stroke of Table: 19-3/4"
- Horizontal Stroke of Table: 31-1/2"
- Belt Pulley Diameter: 9-7/8"
- Belt Pulley Speed: 1,730 RPM
- Minimum Sanding Belt Length: 276"
- Maximum Sanding Belt Length: 287"
- Maximum Sanding Belt Width: 6"
- Net Weight: 1,453 lbs.
- Shipping Weight: 2,442 lbs.

---

**INVICTA F-15 SINGLE HEAD SLOT MORTISER**

**FEATURES**
- Manual Starter with Overload Protection
- Cast Iron Frame
- Shaft Assembly Fitted w/ Drill Holder Mandrel & Stop
- Manual Adjustable Eccentric Hold Down Clamp
- Steel Electronically Balanced Tool Holder Shaft
- CNC Precision Ground Table
- Table adjusts Vertically via Hand Wheel
- Table Adjusts Horizontally Manually
- Operations Manual, Parts List & Tool Kit

**SPECIFICATIONS**
- Table Size: 17-3/4" x 9"
- Drill Capacity: 5/8"
- Maximum Drill Shaft Diameter: 11/16"
- Maximum Drill Travel (Depth): 6"
- Maximum Horizontal Table Travel: 9-1/2"
- Maximum Vertical Table Travel: 6"
- Shaft Speed: 3,000/4,500 RPM
- Net Weight: 640 lbs.
- Shipping Weight: 757 lbs.
ABOUT INVICTA

In 1945, during the industrial reconstruction following the second world war, the city of Limeira, located in the state of São Paulo, witnessed the beginning of INVICTA. In two decades its Trademark would become a symbol of quality, experience continuous growth, and distinguished itself as the biggest manufacturer of woodworking machinery in South America.

From 1974 to early 1984 INVICTA was under the ROCKWELL INTERNATIONAL administration. During that time INVICTA consolidated its participation all over the five continents. In 1984 the PENTAIR GROUP took over the shareholding control of the POWER TOOL DIVISION that INVICTA reported to and its Trademark changed to INVICTA-DELTA.

The VIGORELLI GROUP searching for new investments consolidated its expansion taking over the shareholding control of today's INVICTA MÂQUINAS PARA MADEIRA LTDA.

Investments in production and technology guarantees the continuation of INVICTA products and services with expectations of future market demands.

Invicta is represented in the United States by Invicta-USA.

WARRANTY

INVICTA-USA agrees to repair or replace any INVICTA machine, machine part or machine accessory, which in normal use has proven to be defective in workmanship or material, provided the customer notifies his supplying distributor of the alleged defect within one year from the date of product delivery to him, by showing the corresponding acquisition invoice, and providing INVICTA-USA reasonable opportunities to verify the defect by inspection. INVICTA-USA will not be responsible for any asserted defect which has resulted from misuse, components normal wear, accidents, abuse, repair alteration made by anyone other than an authorized INVICTA-USA Technical Assistance shop unless previously approved in writing by INVICTA-USA.

It is essential to carefully read the Instruction Manual before installing, connecting electrically and operating the machine in order to be properly informed as to correct operation, maintenance and preservation of the machine.

The parts of the machine which in normal use are subject to wear-out during work such as knives, knife locking screws, bearings, belts, chains, retainers, etc. and therefore must be periodically replaced are not covered by the manufacture’s warranty.

For motors, switches and electrical components, INVICTA-USA may ask it’s supplier to make the inspection and provided a manufacturing or material defect is confirmed, it will be repaired or replaced.

INVICTA-USA will not be responsible for any periodic maintenance of the machine such as re-tightening and adjustments as well as for charges regarding personnel transportation, lodging, food, freight and any other material or personal damages suffered by the buyer or third person.

This warranty is the sole warranty of INVICTA-USA and all other warranties, express or implied, whether of merchantability, fitness for purpose, or otherwise, are expressly disclaimed by INVICTA-USA. Outside the country, the validity of this warranty is subject to the import and export restrictions, according to the policies in effect in each country.

INVICTA-USA reserves the right to make any changes on the machine, without being obliged to make the same modifications on machines already sold, as well as the right to cease the production of any model or parts at any time without prior notice.

SPARE PARTS

INVICTA-USA is committed to the highest standard of customer service.

Parts to maintain your Invicta machinery will be available at Invicta-USA in Sanford, NC. Invicta-Brazil is also committed to customer service. Together we are able to achieve complete customer satisfaction.

For fast and accurate service on your parts order, please call (877) 308-6423 .
YOUR DISTRIBUTOR

www.Invicta-USA.com